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D350-636-045
Job Sheet 204339



Part No: D350-636-045

Job Qty: 1 pcs

Part Name: Standard Wearplates & Wearpads AS350 / AS355 (CHG004 or sub) Fits LH or RH



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 12/6/19

Job Tracking No:

Due Date: 12/20/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV J SHEETS 26-27 IPP Rev:A 08-05-22 new issue DD verified by:ec

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		12/20/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		



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Container No: S242247

Part: D350-636-045

Job No: 204339

Serial No/Batch: S242247

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SR00646SE 18/19/17, T6, STC SH99-

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				Packaging 1 - 32	MLC
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
120 QC 4	1 pcs	12/20/19	0.00 0.00	QC 4 - 28	DAS 78 DEC 23 2019 9-89
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
				QC 4 - 75	
				QC 4 - 78	
130 Packaging 3-1 - Stock - B4B	1 pcs	12/20/19	0.00 0.00	Packaging 3 - 1 - B4B	DAS 78 DEC 23 2019 9-89
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
135 DC - 1 - B4B	1 pcs	12/20/19	0.00 0.00	DC - 1 - B4B	DAS 21 DEC 23 2019 9-05
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	12/20/19	0.00 0.00	QC 21 - FG - 21	DAS 21 DEC 23 2019 9-05
				QC 21 - FG - 70	
				QC 21 - SA - 53	

Part Op 120 - (QC4- 100% Inspect kits for completeness)
 Descriptions: 130 - (Identify as per dwg & Stock Location: _____), Identify and pack for shipping as per PPP D350-636-045
 Location: _____ PPP Rev: _____

135 - Photocopy bluefile & type labels per PPP D350-636-045 CHG001

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C5A	Bolt	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	5237825
D3535-25	Wearplate Center	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5126830
D3536-25	Gasket Center	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229450
D3537-1	Wearpad	3 pcs (3 ea)	110-Packaging 1 - Pick Kit	5238715
D3791-1	Wearpad	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5237140
D3793-1	Wearplate Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	
D3793-3	Wearplate Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5220111
D3794-1	Gasket Fwd	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5237259
D3794-3	Gasket Aft	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5230866
NAS1149C0332R	Washer (ANS10C10L)	34 Ea (34 ea)	110-Packaging 1 - Pick Kit	5233200

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3C5A	34	977	0
	D3535-25	1	6	0
	D3536-25	1	14	0
	D3537-1	3	24	0
	D3791-1	1	19	0
	D3793-1	1	21	0
	D3793-3	1	13	0
	D3794-1	1	4	0
	D3794-3	1	4	0
	NAS1149C0332R	34	4,039	0

Part Specifications

Specifications could not be found.

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32.10.2 D350-636-011/-012/-013/-014 SKIDTUBES AT CHG 004 TO CHG 007

Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -015	Part Number	Description
	X					D350-636-011	SKIDTUBE INSTALLATION, LH, AERAZUR/DART CYLINDRICAL FLOAT COMPATIBLE
		X				D350-636-012	SKIDTUBE INSTALLATION, RH, AERAZUR/DART CYLINDRICAL FLOAT COMPATIBLE
			X			D350-636-013	SKIDTUBE INSTALLATION, LH AIRCRAISER/DART TRI-BAG FLOAT COMPATIBLE
				X		D350-636-014	SKIDTUBE INSTALLATION, RH AIRCRAISER/DART TRI-BAG FLOAT COMPATIBLE
					X	D350-636-045	WEARSHOE KIT
1	1					D2750-041	SKIDTUBE ASSEMBLY, LH
1		1				D2750-042	SKIDTUBE ASSEMBLY, RH
1			1			D2750-043	SKIDTUBE ASSEMBLY, LH
1				1		D2750-044	SKIDTUBE ASSEMBLY, RH
*1	1					D2750-1	SKIDTUBE WELDMENT, LH
*1		1				D2750-2	SKIDTUBE WELDMENT, RH
*1			1			D2750-3	SKIDTUBE WELDMENT, LH
*1				1		D2750-4	SKIDTUBE WELDMENT, RH
**2	8	8	8	8		350A41-1027-20	SCREW
**3	8	8	8	8		23119AG120LE	WASHER
**4	8	8	8	8		22541N120	NUT
*5	1	1	1	1		AN8C35A	BOLT
*6A	1	1	1	1		AN960C816L	WASHER
*7	1	1	1	1		MS21083C8	NUT
*8	1		1			D3488-041	BLADE FITTING, LH
*8		1		1		D3488-042	BLADE FITTING, RH
9	1	1	1	1		D2741	BLADE
10	2	2	2	2		AN8C21A	BOLT
11	2	2	2	2		AN960JD816	WASHER (OR NAS1149DO863J)
12	2	2	2	2		MS21083C8	NUT
*14	4	4	4	4		AN6C44A	BOLT
*15	8	8	8	8		D2745	BUSHING
*16	4	4	4	4		MS21043-6	NUT
*17	8	8	8	8		D3631-1	WASHER
*18	4	4	4	4		ALS4-1032-225	INSERT
*19	4	4	4	4		AN3C6A	BOLT
*20A	4	4	4	4		AN960C10L	WASHER
*20B	4	4	4	4		NAS1515H3L	WASHER
*22	3	3	3	3		D3537-1	WEARPAD
*22A	1	1	1	1		D3791-1	WEARPLATE
*23A	1	1	1	1		D3793-1	WEARSHOE (REPLACES D3535-13)
*23B	1	1	1	1		D3794-1	GASKET (REPLACES D3536-13)
*24A	1	1	1	1		D3793-5	WEARSHOE (REPLACES D3535-25)
*24B	1	1	1	1		D3536-25	GASKET
*25A	1	1	1	1		D3793-3	WEARSHOE (REPLACES D3535-35)
*25B	1	1	1	1		D3794-3	GASKET (REPLACES D3536-35)
*26A	34	34	34	34		AN3C5A	BOLT
*27	34	34	34	34		AN960C10L	WASHER
*28	34	34	34	34		ALS4-1032-225	INSERT

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Item	Qty -011	Qty -012	Qty -013	Qty -014	Qty -045	Part Number	Description
*30	8	8	8	8		D3492-041	PLUG ASSEMBLY
*31	8	8				D3492-043	PLUG ASSEMBLY
*32			8	8		D3492-045	PLUG ASSEMBLY
***43	2	2	2	2		D3493-1	WASHER
50	2	2				D3532-1	SPACER

* PART OF D2750-041/-042 OR D2750-043/-044 ASSEMBLY

** TO BE SUPPLIED BY CUSTOMER

*** ONLY INSTALLED IF INSTALLING A DART FLOAT SYSTEM